



ITER PFC Research Needs

**(Including those beyond US
contribution)**

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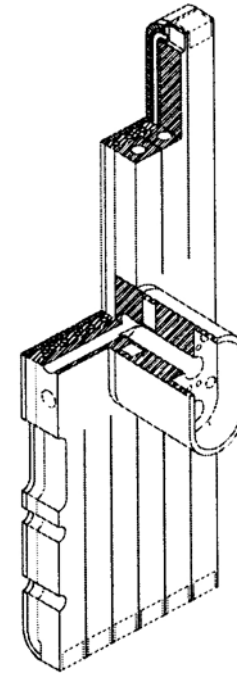
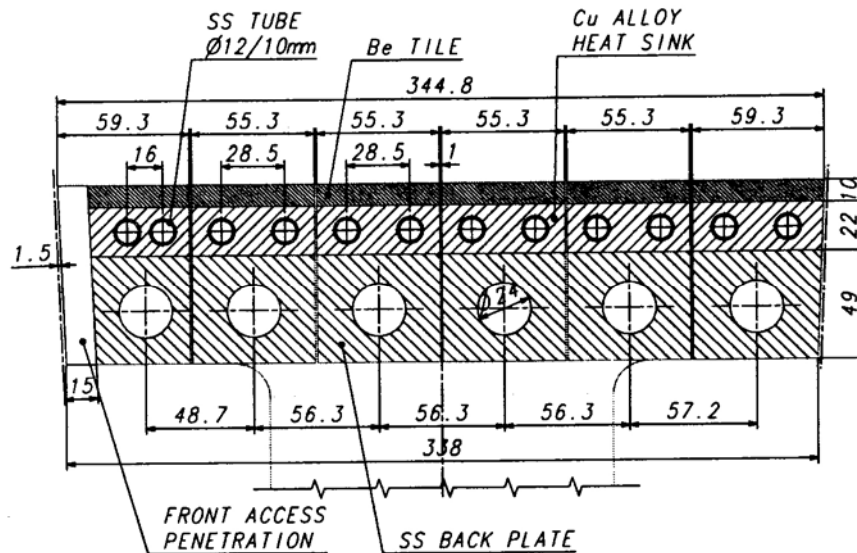




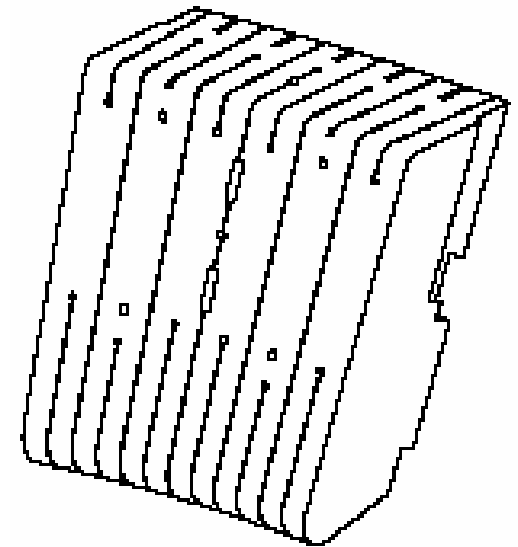
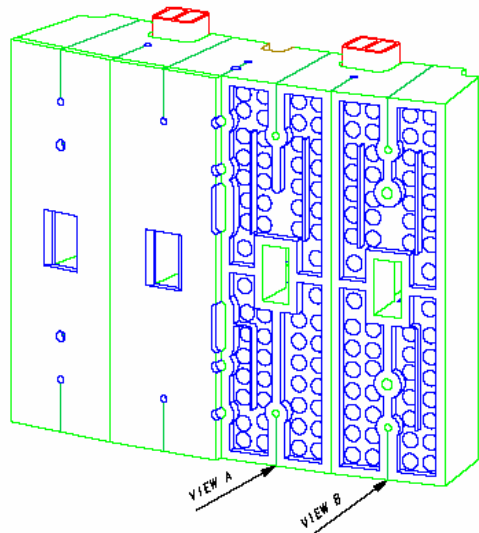
Outline

- **First Wall Shield Module 18**
 - Be joining to Cu alloy
 - Cu alloy joining to 316 stainless steel
 - Fabrication of large water cooled 316 components
 - Control of eddy currents in FW/S structures
- **Other research issues**
 - Understanding and control of Tritium retention
 - Erosion of the first wall
 - Understanding the effect of ELMs on PFCs
 - Preparation for Test Blanket Module

ITER FW Design



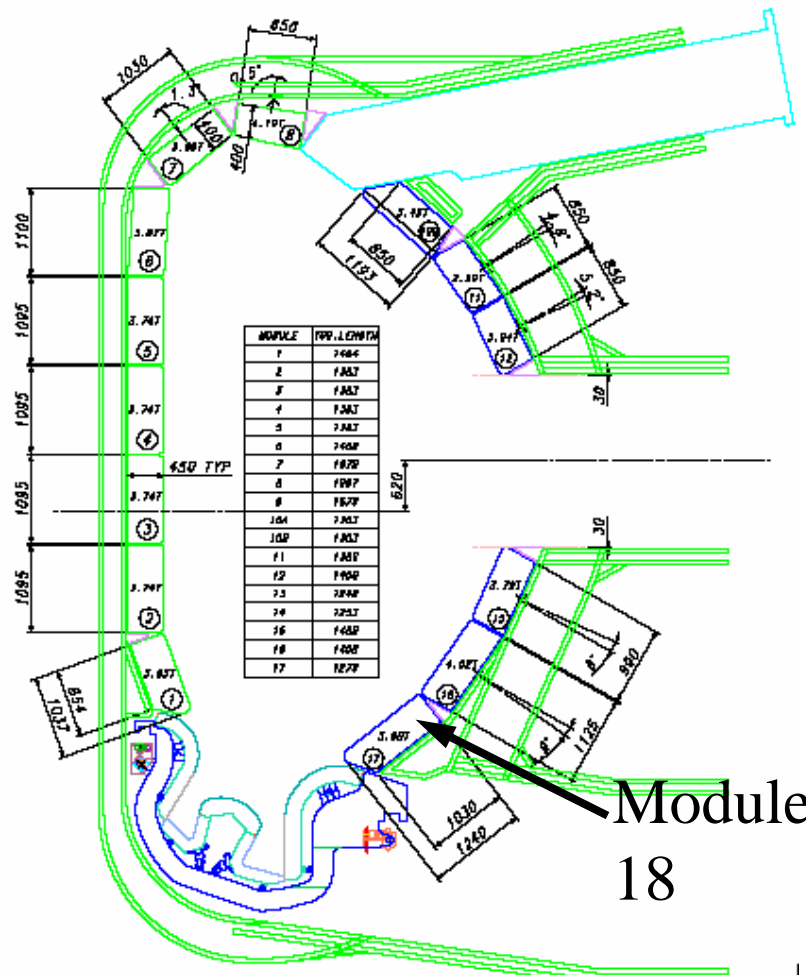
Plasma Sprayed
FW Mockup



Old Module 18

Concept

ITER First Wall Design





Summary of FW/S Issues

- **The FW design requires Be joined to Cu in a very tight space (high heat flux capable)**
- **Cu alloy must be joined to 316 without ruining the properties of the Cu alloy (EDA solved?)**
- **Complicated 316 structures must be fabricated inexpensively**



Other Issues

- The mechanisms of carbon erosion, transport and deposition are not well understood (even ignoring mixed materials)
- Removal of T from C deposits can probably be done from exposed surfaces (not hidden ones)
- The role of “blob” transport in first wall erosion is just beginning to be studied.
- Transport of eroded material is poorly understood (everything goes to the inner divertor in single null?)
- Erosion generates dust (possible impurity source)
- Mixed materials complicate (and may alleviate) many issues



Other Issues

- **ELMs are high cycle fatigue and erosion issues and there is no data at large numbers of cycles**
- **The proper operating temperature is crucial**
- **Fatigue at less than melting energy deposition may enhance erosion**